

Certificate

Meeting quality requirements for welding according to the standard
PN-EN ISO 3834-2:2021-09

The Product Certifying Body TÜV NORD Polska Sp. z o.o. accredited by the Polish Centre for Accreditation (No. AC 103) certifies that the requirements of the above standard are met for the company:

**„Andrex-DĄBROWSKI” Sp. J.
Brzyście 35
39-307 Gawłuszowice
Polska**

The company has the technical equipment, qualified personnel and welding technologies to ensure proper production and control of welded products.

The scope of the certification is defined in the annex to this certificate.

Certificate No. TNP-3834-0276-2025

The certificate is valid until: 21.12.2028

Katowice, 22.12.2025

Certifier
Małgorzata Stasiak

TÜV NORD Polska Sp. z o.o.
Ul. Mickiewicza 29,
40-085 Katowice
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AC 103

Product Certification Body
accredited by PCA, No. AC 103

TÜVNORDGROUP

Annex

to certificate no. TNP-3834-0276-2025

PN-EN ISO 3834-2:2021-09

Manufacturer: „Andrex-DĄBROWSKI” Sp. J.
Manufacturing site: Brzyście 35, 39-307 Gawłuszowice, Polska
Date of issue: 22.12.2025

1. Scope of certification

Processes related to welding of metallic materials according to PN-EN ISO 3834-2:2021-09 standard in the field of carrying and regeneration of ball valves, stop valves, check valves, sight glasses and butterfly valves.

2. Material groups (according to ISO/TR 15608:2017)

1.1, 1.2 $R_{eH} \leq 355$ [MPa]; 8.1; 10.2

3. Welding processes and related material groups

Welding processes (acc. to PN-EN ISO 4063:2023-10) with degree of mechanization (manual, partly mechanized, mechanized, automatic, robotic)

135 MAG Metal active gas welding, partly-mechanized

141 TIG Tungsten inert gas welding, manual

Material groups
(acc. to ISO/TR 15608:2017)

1.1, 1.2 $R_{eH} \leq 355$ [MPa]; 8.1; 10.2

1.1, 1.2 $R_{eH} \leq 355$ [MPa], 8.1, 10.2

4. Responsible welding coordinators

Name	Qualification	Scope of competence and level of qualifications*
Norbert Bańkowski	IWE	Responsible welding coordinator IWE (C)

* The level of knowledge complies with PN-EN ISO 14731:2019-05 B, S or C